Modbus RTU / ASCII Hex Address (Master)

HMI Factory Setting:

Baud rate: 9600, 7, Even, 1 (ASCII); 9600, 8, Even, 1 (RTU)

Controller Station Number: 1

Control Area / Status Area: RW-0 / RW-10

Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Output Registers	RW-n	RW-0 – RW-FFFF	Word	
Input Registers	R-n	R-0 – R-FFFF	Word	Read only

b. Contacts

Type	Format	Read/Write Range	Note
	Bit No. (b)		
Discrete Outputs	RWB-b	RWB-0 – RWB-FFFF	
Discrete Inputs	RB-b	RB-0 – RB-FFFF	Read only
Output Registers	RW-n.b	RW-0.0 – RW-FFFF.F	
Input Registers	R-n.b	R-0.0 – R-FFFF.F	Read only

NOTE

1) The communication protocol and communication address are in hexadecimal.